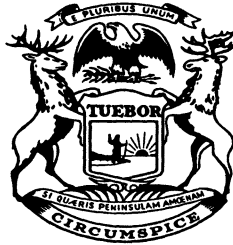


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NOTICE OF SUSPENSION

Case No. 07-114-GA

Notice Issued: May 1, 2008

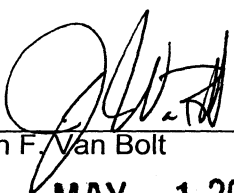
Shannon H. Pitcher, P 58269, Flint, Michigan, by the Attorney Discipline Board Genesee County Hearing Panel #5.

1. Suspension - 24 Months
2. Effective December 17, 2007¹

The respondent failed to appear at the hearing and was found to be in default for her failure to file an answer to the formal complaint. Based on that default, the panel found that respondent handled a legal matter without adequate preparation in the circumstances; engaging in conduct that respondent knew, or reasonably should have known, was illegal or fraudulent; failed to keep her client reasonably informed about the status of a matter; brought a proceeding, or controverted an issue therein, where the basis for doing so is frivolous; made a false statement of material fact to the tribunal; failed to disclose a material fact to a tribunal when disclosure is necessary to avoid assisting a criminal or fraudulent act by her client; offered evidence that respondent knew to be false, without taking remedial steps; and knowingly disobeyed an obligation under the rules of a tribunal (to serve the opposing party with the pleading and notice of hearing).

Respondent's conduct was in violation of MCR 9.1 04(A)(1)-(4); and Michigan Rules of Professional Conduct 1.1(b); 1.2(c); 1.4(a); 3.1; 3.3(a)(1), (2) and (4); 3.4(c); and 8.4(a)-(c).

The panel ordered that respondent's license to practice law in Michigan be suspended for 24 months and pay costs in the amount of \$1,897.63.



John F. Van Bolt
Dated: MAY 1 2008

¹ Respondent has been continuously suspended from the practice of law in Michigan since September 10, 2007. See Notice of Automatic Interim Suspension issued December 14, 2007.